

Product Environmental Aspects Declaration



EP and IJ printer (PCR-ID:AD-04)

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<https://jp.sharp/>
<Environment Contact>
SHARP CORPORATION
Business Solutions BU
E-mail : ECOLEAF-BS@sharp.co.jp

DIGITAL FULL COLOR MULTIFUNCTIONAL SYSTEM MX-6071

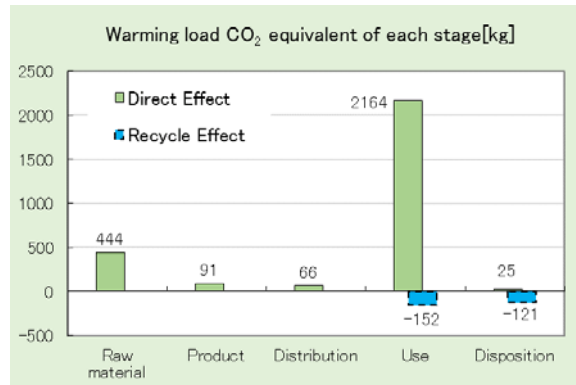
- Making Technology : Electrophotographic Printer (EP)
- Print Speed : Full-color 60 prints/minute (A4)
- Maximum Paper Size : SRA3
- Duplex copying : Standard



Environmental Impacts are calculated as follows:
Use stage: Printing 2,150,400 sheets in 5 years.
The picture is attached with options.
Environmental impact by copypaper is not included.

Consumption and discharge in a life cycle	All the stage sum totals
Global Warming (CO ₂ equivalent)	2,788kg (2,516kg)
Acidification (SO ₂ equivalent)	4.1kg (3.7kg)
Energy Consumption	59,594MJ (53,300MJ)

※Figures in () indicated environmental impact including recycle effect *note3



1. Original LCA data is available on PEIDS: Product Environmental Information Declaration Sheet, and Product Data Sheet.
2. Unified rules and requirements for EcoLeaf LCA, for intended product category, are available as a PSC: Product Specification Criteria. Visit EcoLeaf website under JEMAI homepage at <http://www.ecoleaf-jemai.jp/eng/> for details.
3. Recycle Effect illustrates an indirect influence to other products/services.
4. Basic Units used for calculations are based on Japan domestic data at this time, due to a lack of base data to establish localized Basic Unit for overseas locations adequately.

[Supplemental environmental information]

- Certified Environmental Standards.
 - International Energy Star Program, EPEAT (IEEE 1680.2) , EU RoHS,
- Manufactured at ISO14001 certified factories.
- Adopt biomass-based plastics (JBP No.134).

PCR review was conducted by : PCR Deliberation Committee, January 01, 2008, Name of representative: Youji Uchiyama, University of Tsukuba, Graduate School
 Independent verification of the declaration and data, according to ISO14025:2006 internal external
 Third party verifier * : Kazuo Naito
 Programme operator: Japan Environmental Management Association for Industry, ecoleaf@jemai.or.jp

* In the case of an business entity certified as an Ecoleaf-data-collection system, the names of certification auditors are written.

Product Environmental Information Data Sheet (PEIDS)



Document control no.	F-02Bs-02
Product vendor	Sharp Corporation Business Solutions BU
EcoLeaf registration no.	AD-19-E1155

Unit Function DB version	v2.1
Characterization Factor DB version	v2.1

PCR name	EP and IJ printer		Product type	MX-6071			
PCR code	AD-04	Product weight (kg)	90	Package (kg)	15	Weight total (kg)	105

In/Out items	Life Cycle Stage	Unit	Production		Distribution	Use	Disposition	Recycle Effect			
			Raw material	Product							
Energy Consumption			MJ	7.95E+03	1.72E+03	8.76E+02	4.90E+04	7.65E+01	-6.29E+03		
			Mcal	1.90E+03	4.11E+02	2.09E+02	1.17E+04	1.83E+01	-1.50E+03		
Inventory analyses	Impact by Resource Consumption	Exhaustible resources	Energy resources	Coal	kg	6.21E+01	1.14E+01	2.04E-03	2.16E+02	1.66E-01	-3.59E+01
				Crude oil (for fuel)	kg	7.49E+01	1.33E+01	1.91E+01	3.95E+02	1.36E+00	-4.45E+01
				LNG	kg	1.47E+01	5.87E+00	2.95E-01	1.19E+02	1.02E-01	-3.56E+00
				Uranium content of an ore	kg	1.44E-03	7.68E-04	1.39E-07	1.19E-02	1.12E-05	-1.72E-04
				Crude oil (for material)	kg	3.02E+01	8.61E-04	0	1.69E+02	0	-6.45E+01
				Iron content of an ore	kg	4.75E+01	0	0	3.45E+01	0	-3.77E+01
				Cu content of an ore	kg	2.18E+00	0	0	1.16E-01	0	-3.92E-01
				Al content of an ore	kg	9.49E-01	0	0	2.11E+00	0	-1.27E+00
				Ni content of an ore	kg	4.07E-01	0	0	1.26E+00	0	-7.68E-04
		C content of an ore	kg	5.65E-01	0	0	1.72E+00	0	-1.40E-02		
		Mn content of an ore	kg	2.88E-01	0	0	3.86E-01	0	-3.28E-02		
		Pb content of an ore	kg	9.73E-02	0	0	9.43E-03	0	-3.19E-02		
		Sn content of an ore	kg	0	0	0	0	0	0		
		Zn content of an ore	kg	9.69E-01	0	0	9.27E-02	0	-3.13E-01		
		Au content of an ore	kg	0	0	0	0	0	0		
		Ag content of an ore	kg	0	0	0	0	0	0		
		Silica Sand	kg	3.33E+00	0	0	2.13E+00	0	-1.23E+00		
		Halite	kg	2.42E+01	7.55E-04	0	9.54E+00	4.44E-02	-1.75E+01		
	Limestone	kg	1.00E+01	0	0	9.59E+00	5.50E-01	-6.65E+00			
	Natural soda ash	kg	2.86E-01	0	0	1.96E-01	0	-1.01E-01			
	Wood	kg	2.08E+01	0	0	9.52E+01	0	0			
	Water	kg	3.26E+04	8.73E+03	1.55E+00	1.48E+05	1.39E+02	-4.72E+03			
	Impact by Emission/Discharge to the environment	to Atmosphere	CO2	kg	4.34E+02	9.01E+01	6.23E+01	2.11E+03	2.45E+01	-2.63E+02	
			Sox	kg	2.81E-01	6.80E-02	3.03E-02	1.45E+00	1.53E-02	-1.53E-01	
			Nox	kg	5.10E-01	5.68E-02	1.65E-01	2.46E+00	7.78E-02	-4.19E-01	
			N2O	kg	3.67E-02	1.65E-03	1.23E-02	1.87E-01	1.11E-04	-3.60E-02	
			CH4	kg	3.84E-03	2.05E-03	3.71E-07	3.19E-02	3.01E-05	-4.37E-04	
			CO	kg	5.93E-02	1.33E-02	1.72E-02	3.90E-01	2.40E-02	-3.57E-02	
			NMVOOC	kg	7.51E-03	4.02E-03	7.26E-07	6.24E-02	5.89E-05	-8.57E-04	
			CxHy	kg	1.79E-02	4.42E-04	6.85E-03	6.81E-02	1.11E-03	-1.76E-02	
			Dust	kg	5.87E-02	3.19E-03	1.88E-02	2.07E-01	4.83E-03	-5.72E-02	
			BOD	kg	-	-	-	-	-	-	
			COD	kg	-	-	-	-	-	-	
N total			kg	-	-	-	-	-	-		
P total			kg	-	-	-	-	-	-		
SS			kg	-	-	-	-	-	-		
to Soil system			Unspecified Solid Waste	kg	3.65E+00	2.14E-03	0	2.37E+02	5.08E+01	-1.37E+00	
	Slag	kg	1.61E+01	0	0	1.16E+01	0	-1.18E+01			
	Sludge	kg	1.08E+00	0	0	4.52E+00	0	-2.72E+00			
	Low level radio-active waste	kg	1.01E-03	5.36E-04	9.68E-08	8.33E-03	7.85E-06	-1.21E-04			
Impact assessment by Resource Depletion	Exhaustible resources	Energy resources (crude oil equivalent)	kg	1.44E+02	3.39E+01	1.95E+01	7.73E+02	1.68E+00	-7.32E+01		
		Mineral resources (Iron ore equivalent)	kg	8.66E+02	4.74E-04	0	1.16E+03	0	-1.96E+02		
		Global Warming (CO2 equivalent)	kg	4.44E+02	9.05E+01	6.56E+01	2.16E+03	2.46E+01	-2.72E+02		
		Acidification (SO2 equivalent)	kg	6.37E-01	1.08E-01	1.46E-01	3.17E+00	6.97E-02	-4.46E-01		
Impact assessment by Emission/Discharge to environment	to Atmosphere										

[Notes for readers: EcoLeaf common rules]

I. Stage related

A. "Production" stage is intended for two sub-stages listed below.

(1) "Raw material" production: consists of mining, transportation and raw material production.

(2) "Product" production: consists of the parts processing, assembly and installation.

B. "Distribution" stage is intended for transportation of produced product. Transportation of consumables and maintenance goods (e.g. replacement parts) for use of the product are included into "Use" stage.

C. "Use" stage is intended for use of the product (active mode, standby mode, etc.) and production, transportation to disposal/recycle of consumables/maintenance goods (e.g. replacement parts).

D. "Disposition/Recycle" stage is intended for environmental impacts by product disposition/recycle, and deduction by recycling (e.g. impact reduction of raw material production).

E. "Recycle Effect" illustrates an indirect environmental influences to other products/services by use of reclaimed materials/parts, and/or by supply of used products to other businesses for material reclaim/parts reuse.

Case 1: Use of reclaimed materials/parts: Sum of increase of environmental impact by collection activities of used materials/parts, and decrease by volume reduction of used materials/parts.

Case 2: Supply of used products to other businesses for material reclaim/parts reuse: Sum of increase of environmental impact by materials/parts reclaiming process, and decrease by volume reduction of new materials/parts production.

II. Inventory analyses

A. Data of mineral ore on "Exhaustible resources" are presented in weight of pure ingredients (e.g. iron, aluminum) in the ore.

B. Data on energy resources are presented based on origin in calorific value. e.g. Data on uranium ore presents weight of uranium concentrate, which is available for use as an atomic fuel.

C. Data of discharge to water system are in actual figure (not calculated using unit function in inventory analyses).

III. Impact analyses

Result of the "Impact analyses" is found in converting results of inventory analyses into total amount of a reference material (e.g. CO₂ in case of "Global Warming").

A. Impact "by resource consumption" represents magnitude of impacts to resource depletion.

B. Impact "by emission/discharge to environment" represents magnitude of impacts to Atmosphere, Water and Soil system.

IV. Data entry format

A. Exponential notation, after the decimal point to two, should be used.

B. Indicate "0" instead exponential notation, if the result of calculation or estimation is considered as "zero" or negligible in comparison to related results.

C. Indicate "-" if calculation nor estimation can not be done, in order to differentiate to indicate "zero".

(BGD for material production are for production from mineral ore. Those data do not include reclaiming processes like recovery from scrap.)

[Notes for readers: Target product specific]

Product data sheet

(Input data and parameters for LCA)



Document control no.	F-03s-02
Product vendor	Sharp Corporation Business Solutions BU
EcoLeaf registration no.	AD-19-E1155

PCR name	EP and IJ printer	Product type	MX-6071				
LCALCIA in units of:	1	Product weight (kg)	90	Package (kg)	15	Weight total (kg)	105

1. Product information (per unit): parts etc. by material and by process/assembly method

Product	Breakdown of primary materials				Math breakdown of parts, which need to apply Processing / Assembly Base Units (Parts B, C)			
	Material name	Weight (kg)	Material name	Weight (kg)	Process name	Weight (kg)	Process name	Weight (kg)
	Normal steel	3.97E+01	paper	5.94E+00	Press molding:Iron (kg)	3.89E+01	Parts assembly (kg)	1.04E+02
	Stainless steel	2.57E+00	semiconductor substrates	3.32E+00	Press molding:Nonferrous metal (kg)	1.95E+01		
	aluminum	4.77E-01	wood	8.15E+00	Injection molding (kg)	3.49E+01		
	other metals	2.41E+00	Medium-sized motor (kg)	5.05E+00	Glass molding (kg)	2.43E+00		
	thermoplastic resins	3.48E+01	Ink (kg)	4.50E-03				
	thermosetting resins	5.98E-04						
	rubber	1.31E-01						
	glass	2.43E+00						
	Subtotal	8.25E+01	Subtotal	2.25E+01				
	Total	1.05E+02	Subtotal	9.58E+01	Subtotal	1.04E+02		

Note Toners included to the "Use stage".

2. Production site information (per unit): Consumption and discharge/emission for production/processing/assembly within the site.

SOx and NOx should be indicated in SO₂, NO₂ equivalent.

Consumption	Classification	Energy	Energy	Energy	Material	Material	Energy	Material
	Distribution	Diesel oil as fuel (kg)	Heavy oil as fuel (kg)	Furnace LNG (kg)	Clean water (kg)	Acetone (kg)	Electricity (kWh)	Methanol(CH3OH) (kg)
	Quantity	1.31E-01	3.44E-01	9.56E-02	1.30E+02	8.61E-04	6.68E+01	1.54E-01
	Note							
Emission/Discharge	Classification	Discharge						
	Distribution	Sewage processing (kg)						
	Quantity	1.30E+02						
	Note							

Note

3. Distribution stage information (per unit): means, distance, loading ratio, consumptions and emissions/discharges.

Distribution	Means of transportation	Diesel truck:10 ton (kg·km)	Diesel truck:10 ton (kg·km)	Diesel truck:10 ton (kg·km)	Diesel truck:10 ton (kg·km)	Freight by ship (kg·km)	Freight by ship (kg·km)	Freight by ship (kg·km)	Freight by ship (kg·km)
	Conditions	Mass(kg)	Distance (km)	Loading Ratio(%w)	Load(kg·km)	Mass(kg)	Distance (km)	Loading Ratio(%w)	Load(kg·km)
	Quantity	1.05E+02	3.00E+01	1.00E+02	3.15E+03	1.05E+02	1.10E+04	1.00E+02	1.16E+06
	Note								
Distribution	Means of transportation	Diesel truck:10 ton (kg·km)	Diesel truck:10 ton (kg·km)	Diesel truck:10 ton (kg·km)	Diesel truck:10 ton (kg·km)	Diesel truck:2 ton (kg·km)	Diesel truck:2 ton (kg·km)	Diesel truck:2 ton (kg·km)	Diesel truck:2 ton (kg·km)
	Conditions	Mass(kg)	Distance (km)	Loading Ratio(%w)	Load(kg·km)	Mass(kg)	Distance (km)	Loading Ratio(%w)	Load(kg·km)
	Quantity	1.05E+02	7.00E+01	1.00E+02	7.35E+03	1.05E+02	3.00E+01	4.20E+01	7.50E+03
	Note								

Note The shipping distance of the products unloaded from a ship is set to 100km.

4. Use stage (per unit): use condition (mode, term) including active mode, standby mode and maintenance.

4.1 Product and accessories subject to this analysis

Product	Classification	Consumption	Consumption	Consumption	Consumption	Consumption	Consumption	Consumption	Consumption
	Distribution	Cold-Rolled steel plate (kg)	Electroplated steel Plate (kg)	Stainless steel plate (kg)	Copper plate (kg)	Aluminum plate (kg)	Glass (kg)	High density polyethylene (kg)	Low density polyethylene (kg)
	Quantity	1.98E+01	1.09E+01	7.97E+00	1.60E-01	1.99E+00	2.19E+00	1.07E+00	3.15E+00
	Note								
Product	Classification	Consumption	Consumption	Consumption	Consumption	Consumption	Consumption	Consumption	Consumption
	Distribution	Polypropylene (kg)	Polystyrene (kg)	Polycarbonate (kg)	Polycarbonate-ABS (70/30) (kg)	POM(polyacetal) (kg)	ABS (kg)	MMA resin (kg)	PET (kg)
	Quantity	1.15E-01	8.33E+01	2.70E+00	3.58E+00	3.25E+00	1.89E+00	9.46E+01	9.41E-01
	Note								
Product	Classification	Consumption	Consumption	Consumption	Consumption	Consumption	Consumption	Consumption	Consumption
	Distribution	Epoxy resin (kg)	Acrylic Nitrile (kg)	Nitrile-butadiene rubber(NBR) (kg)	Styrene-butadiene rubber(SBR) (kg)	Butadiene rubber (BR) (kg)	Methanol(CH3OH) (kg)	Corrugated cardboard (kg)	Paper(Western style) (kg)
	Quantity	5.79E-01	4.76E-02	1.42E-02	2.10E-01	2.62E-02	2.45E-02	4.45E+01	1.36E-01
	Note								
Product	Classification	Consumption	Condition	Consumption	Consumption	Consumption	Consumption	Consumption	Condition
	Distribution	Assembled circuit board (kg)	Diesel truck:10 ton (kg·km)	Ink (kg)	Press molding:Iron (kg)	Press molding:Nonferrous metal (kg)	Injection molding (kg)	Parts assembly (kg)	Freight by ship (kg·km)
	Quantity	4.91E-01	8.74E+03	7.55E+00	2.26E+01	5.48E+01	1.01E+02	1.78E+02	3.20E+06
	Note								
Product	Classification	Energy	Material	Material	Energy	Condition	Material	Energy	Consumption
	Distribution	Electricity (kWh)	Acetone (kg)	Heavy oil as fuel (kg)	Furnace LNG (kg)	Diesel truck:10 ton (kg·km)	Clean water (kg)	Diesel oil as fuel (kg)	Electricity (kWh)
	Quantity	1.82E+03	5.00E-03	1.98E+00	5.50E-01	2.04E+04	7.48E+02	3.51E-01	8.64E+02
	Note								
Product	Classification	Condition							
	Distribution	Diesel truck:2 ton (kg·km)							
	Quantity	2.18E+04							
	Note								

Note According to PCR provision, Environmental Impacts are calculated from the use stage of printing 2,150,400 sheets in 5 years.

4.2 Disposition/Recycle information on consumables and replacement parts

Consumables	Classification	Discharge	Process	Process	Process	Process	Process	Process	Process
	Distribution	Sewage processing (kg)	Incineration: Industrial waste (kg)	Landfill:Industrial waste (kg)	Incineration to landfill(As ash) (kg)	Landfill:General waste (kg)	Shredding (kg)	Sorting (IronBy magnetic force) (kg)	Sorting (Residual waste, non-magnetic waste) (kg)
	Quantity	7.48E+02	2.23E+01	7.00E-01	2.23E+01	1.80E+02	6.65E+01	6.65E+01	5.12E+01
	Note								
Consumables	Classification	Process	Process	Process	Process	Process	Deduction	Deduction	Deduction
	Distribution	Recycle to cold-rolled steel (kg)	Recycle to copper plate (kg)	Recycle to Aluminum plate (kg)	Recycle to Thermoplastic pellet (kg)	Cold-Rolled steel plate (kg)	Copper plate (kg)	Aluminum plate (kg)	
	Quantity	5.01E+01	1.53E+01	1.00E-01	1.00E+00	5.01E+01	1.53E+01	1.00E-01	1.00E+00
	Note								
Consumables	Classification	Deduction	Condition	Condition	Condition				
	Distribution	Polystyrene (kg)	Diesel truck:2 ton (kg·km)	Diesel truck:10 ton (kg·km)	Diesel truck:4 ton (kg·km)				
	Quantity	5.01E+01	1.34E+04	7.16E+04	2.24E+04				
	Note								

Note The values above are calculated based on a performance based recycling scenario.

5. Disposition/Recycle stage information (per product): process method and scenarios

Scenario	Classification	Process	Process	Process	Process	Process	Process	Process	Process	
	Distribution	Incineration: Industrial waste (kg)	Landfill: Industrial waste (kg)	Incineration to landfills ash (kg)	Landfill: General waste (kg)	Shredding (kg)	Sorting: Iron (magnetic force) (kg)	Sorting: Nonferrous metal (magnetic force) (kg)	Sorting: Plastics (magnetic force) (kg)	
	Quantity	7.10E+00	4.30E+00	7.10E+00	4.54E+01	4.11E+01	4.11E+01	2.00E+01	1.74E+01	
	Note									
	Classification	Process	Process	Process	Process	Process	Deduction	Deduction	Deduction	
	Distribution	Recycle to cold-rolled steel (kg)	Recycle to copper plate (kg)	Recycle to Aluminum plate (kg)	Recycle to Glass (kg)	Recycle to Thermoplastic pellet (kg)	Cold-Rolled steel plate (kg)	Copper plate (kg)	Aluminum plate (kg)	
	Quantity	2.11E+01	1.20E+00	2.00E-01	1.20E+00	1.74E+01	2.11E+01	1.20E+00	2.00E-01	
	Note									
	Classification	Deduction	Deduction	Condition	Condition	Condition				
	Distribution	Glass (kg)	Polycarbonate-ABS (70/30) (kg)	Diesel truck: 2 ton (kg-km)	Diesel truck: 10 ton (kg-km)	Diesel truck: 4 ton (kg-km)				
Quantity	1.20E+00	1.74E+01	7.50E+03	2.05E+04	6.25E+03					
Note										

Note The values above are calculated based on a performance based recycling scenario.

6. Others

The following basic units are used in this LCA.

The sources of these basic units are provided in the Eco Leaf Environmental Label LCI Common Basic Unit(V2.1)

URL: http://www.ecoleaf-jemai.jp/application/data/basicunit_en20150601.pdf

No	Field	Base Unit Name	Unit	
1	Material Production(Metal)	Cold-Rolled steel plate	kg	
2		Electroplated steel Plate	kg	
6		Stainless steel plate	kg	
7		Copper plate	kg	
8		Aluminum plate	kg	
9		Zinc	kg	
16		Material Production(Inorganic Chemistry)	Glass	kg
26		Material Production(Synthetic Resin)	High density polyethylene	kg
27			Low density polyethylene	kg
28	Polypropylene		kg	
29	Polystyrene		kg	
31	PBT		kg	
32	Polycarbonate		kg	
33	Polycarbonate-ABS (70/30)		kg	
34	POM (polyacetal)		kg	
36	ABS		kg	
38	MMA resin		kg	
39	PA66 (Polyamide 66)		kg	
40	PET		kg	
43	Expandable soft polyurethane		kg	
46	Acrylic Nitrile		kg	
47	Phenol resin (PF)	kg		
48	Material Production(Rubber)	Nitrile-butadiene rubber (NBR)	kg	
49		Styrene-butadiene rubber (SBR)	kg	
50		Natural rubber	kg	
51		Butadiene rubber (BR)	kg	
55	Material Production(Organic Chemistry)	Methanol (CH3OH)	kg	
62		Acetone	kg	
67	Material Production(Wood and Paper)	Corrugated cardboard	kg	
69		Paper (Western style)	kg	
71		Wood chip (imported)	kg	
72		Raw wood (imported)	kg	
76	Material Production(General)	Assembled circuit board	kg	
78		Medium-sized motor	kg	
83	parts Production(Others)	Ink	kg	
85	Processing	Press molding: Iron	kg	
86		Press molding: Nonferrous metal	kg	
87		Injection molding	kg	
89		Glass molding	kg	
90	Assembly	Parts assembly	kg	
91	Distribution	Diesel truck: 2 ton	kg.km	
92		Diesel truck: 4 ton	kg.km	
93		Diesel truck: 10 ton	kg.km	
97		Freight by ship	kg.km	
99	Electricity and Fuel	Electricity	kWh	
100		Heavy oil as fuel	kg	
101		Diesel oil as fuel	kg	
109		Furnace LNG	kg	
126	Utility (Water)	Clean water	kg	
129	Disposition and Recycle (Crushing and Sorting)	Shredding	kg	
130		Sorting: Iron	kg	
131		Sorting: Nonferrous metal	kg	
132		Sorting: Plastics	kg	
133	Disposition and Recycle (Incineration and Landfill)	Incineration to landfill (as ash)	kg	
134		Incineration: Industrial waste	kg	
136		Landfill: General waste	kg	
137		Landfill: Industrial waste	kg	
138	Disposition and Recycle (Recovery)	Recycle: to cold-rolled steel	kg	
139		Recycle: to copper plate	kg	
140		Recycle: to Aluminum plate	kg	
141		Recycle: to Thermoplastic pellet	kg	
145		Recycle: to Glass	kg	
146	Disposition and Recycle (Others)	Sewage processing	kg	