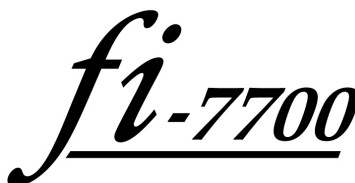


# Product Environmental Aspects Declaration

Flat-bed / Sheet-fed scanner (PCR-ID: CA-02)



No. CA-17-029  
Date of publication  
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<http://www.fujitsu.com/>  
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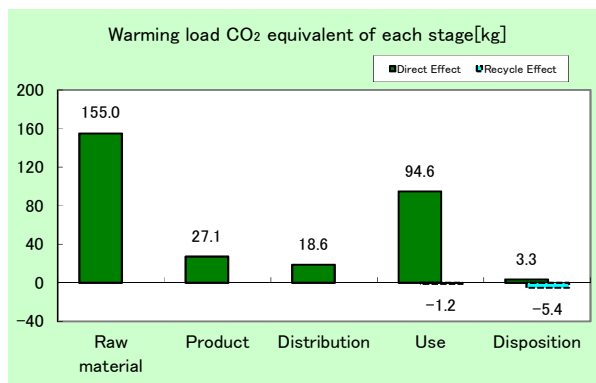
\* Image Scanners Contact:  
<http://imagescanner.fujitsu.com/>

PFU LIMITED  
Imaging Service & Support center  
E-mail : [scanners@pfu.fujitsu.com](mailto:scanners@pfu.fujitsu.com)

Product Name	fi-7700
Product Category	Sheet-fed scanner (With Flat-bed) For Business
Scanning Speed (A4)	Simplex or Duplex, 80ppm (160ipm)
Scanning Size	304.8mm × 431.8mm, 12in. × 17in.
Optical Resolution	600 X 600 dpi (dots per inch)
Scanning Method	Color CCD (Charge coupled device) Image Sensor X3 (Front/Back/Flat-bed)

Consumption and discharge in a life cycle	All the stage sum totals
Global Warming (CO2 equivalent)	299kg (292kg)
Acidification (SO2 equivalent)	0.522kg (0.511kg)
Energy resources (crude oil equivalent)	5,810MJ (5,690MJ)

※Figures in ( ) indicated environmental impact including recycle effect \*note3



The burdens have been calculated with 5 scans per day, a monthly use of 20 days, and 5 years of use, for the number of scans of 6,000 times (14,400,000 pages) overall.

Notes:

1. Original LCA data is available on PEIDS: Product Environmental Information Declaration Sheet, and Product Data Sheet.
2. Unified rules and requirements for EcoLeaf LCA, for intended product category, are available as a PCR: Product Category Rule. Visit EcoLeaf website under JEMAI homepage at <http://www.ecoleaf-jemai.jp/eng/> for details.
3. Recycle Effect illustrates an indirect influence to other products/services.
4. Basic Units used for calculations are based on Japan domestic data at this time, due to a lack of base data to establish localized Basic Unit for overseas locations adequately.

[Supplemental environmental information]

- Certified regulations: Energy Star
- This product are produced in our factories certified to ISO14001 management system standard.
- Conformance with RoHS Directive (2011/65/EU).

PCR review was conducted by : PCR Deliberation Committee, Sep 30, 2016, Name of representative: Ryoko Sugiyama, University of Tokoha, Graduate School  
Independent verification of the declaration and data, according to ISO14025:2006  internal  external  
Third party verifier: Hiroyuki Takenouchi\*

Programme operator: Japan Environmental Management Association for Industry, [ecoleaf@jemai.or.jp](mailto:ecoleaf@jemai.or.jp)

\* In the case of an business entity certified as an Ecoleaf-data-collection system, the names of certification auditors are written.



## Product Environmental Information Data Sheet (PEIDS)

Document control no.	<b>F-02Bs-02</b>
Product vendor	<b>PFU LIMITED</b>
EcoLeaf registration no.	<b>CA-17-029</b>

Unit Function DB version	<b>v2.1</b>
Characterization Factor DB version	<b>v2.1</b>

PCR name	<b>Flat-bed / Sheet-fed scanner</b>		Product type	<b>fi-7700</b>			
PCR code	<b>CA-02</b>	Product weight (kg)	<b>34.39</b>	Package (kg)	<b>8.43</b>	Weight total (kg)	<b>42.82</b>

In/Out items		Life Cycle Stage		Unit	Production		Distribution	Use	Disposition	Recycle Effect	
		Raw material	Product								
Energy Consumption				MJ	2.80E+03	5.10E+02	2.52E+02	2.23E+03	1.78E+01	-1.21E+02	
				Mcal	6.69E+02	1.22E+02	6.03E+01	5.33E+02	4.26E+00	-2.89E+01	
Inventory analyses	Impact by Resource Consumption	Energy resources	Coal	kg	2.26E+01	3.48E+00	5.89E-04	1.11E+01	1.44E-02	-8.29E-02	
			Crude oil (for fuel)	kg	2.68E+01	3.93E+00	5.51E+00	1.33E+01	3.62E-01	-1.82E+00	
			LNG	kg	3.96E+00	1.74E+00	8.51E-02	8.76E+00	1.26E-02	-7.89E-02	
			Uranium content of an ore	kg	3.93E-04	2.36E-04	3.99E-08	7.49E-04	9.75E-07	-5.63E-06	
		Exhaustible resources	Mineral resources	Crude oil (for material)	kg	1.23E+01	0	0	2.92E+00	0	-6.63E-01
				Iron content of an ore	kg	1.53E+01	0	0	0	0	0
				Cu content of an ore	kg	6.00E-01	0	0	0	0	0
				Al content of an ore	kg	2.23E-01	0	0	0	0	0
				Ni content of an ore	kg	8.97E-01	0	0	0	0	0
				C content of an ore	kg	1.22E+00	0	0	0	0	0
				Mn content of an ore	kg	2.18E-01	0	0	0	0	0
				Pb content of an ore	kg	2.74E-02	0	0	0	0	0
				Sn content of an ore	kg	0	0	0	0	0	0
				Zn content of an ore	kg	2.69E-01	0	0	0	0	0
	Renewable resources		Au content of an ore	kg	0	0	0	0	0	0	
			Ag content of an ore	kg	0	0	0	0	0	0	
			Silica Sand	kg	2.32E+00	0	0	0	0	0	
			Halite	kg	3.74E+00	9.73E-04	0	4.47E-05	2.04E-04	9.45E-04	
			Limestone	kg	3.70E+00	0	0	4.58E-03	2.09E-02	0	
			Natural soda ash	kg	2.37E-01	0	0	0	0	0	
	Impact by Emission/Discharge to the environment	to Atmosphere	Wood	kg	1.34E+01	0	0	4.19E+00	0	-9.14E+00	
			Water	kg	9.34E+03	2.81E+03	4.46E-01	9.10E+03	1.23E+01	-3.77E+02	
			CO2	kg	1.51E+02	2.71E+01	1.79E+01	9.40E+01	3.34E+00	-6.48E+00	
			Sox	kg	1.14E-01	2.06E-02	1.27E-02	6.86E-02	2.51E-03	-1.61E-03	
			Nox	kg	2.01E-01	1.64E-02	1.15E-01	8.21E-02	1.92E-02	-1.32E-02	
			N2O	kg	1.38E-02	2.96E-04	2.57E-03	1.96E-03	2.26E-05	-5.76E-04	
to Water system		to Water domain	CH4	kg	1.04E-03	6.30E-04	1.07E-07	2.00E-03	2.61E-06	-1.52E-05	
			CO	kg	2.44E-02	4.00E-03	3.63E-02	1.93E-02	6.88E-03	-3.33E-04	
			NMVOG	kg	2.03E-03	1.23E-03	2.09E-07	3.92E-03	5.11E-06	-2.96E-05	
			CxHy	kg	6.68E-03	6.45E-05	3.04E-03	9.50E-04	3.46E-04	-2.68E-04	
			Dust	kg	2.34E-02	8.85E-04	1.04E-02	4.97E-03	1.48E-03	-5.65E-04	
			BOD	kg	-	-	-	-	-	-	
to Soil system		COD	kg	-	-	-	-	-	-		
		N total	kg	-	-	-	-	-	-		
		P total	kg	-	-	-	-	-	-		
		SS	kg	-	-	-	-	-	-		
		Unspecified Solid Waste	kg	1.66E+00	6.33E-03	0	1.83E+00	2.55E-01	4.22E+01		
		Slag	kg	5.68E+00	0	0	0	0	0		
Impact assessment	by Resource Consumption	Exhaustible resources	Sludge	kg	2.27E-01	0	0	0	0	0	
			Low level radio-active waste	kg	2.75E-04	1.65E-04	2.79E-08	5.22E-04	6.81E-07	-3.93E-06	
		to Atmosphere	Energy resources (crude oil equivalent)	kg	4.92E+01	1.02E+01	5.61E+00	3.71E+01	3.95E-01	-2.01E+00	
			Mineral resources (Iron ore equivalent)	kg	8.63E+02	0	0	1.61E+00	0	-3.65E-01	
to Water system	Global Warming (CO2 equivalent)	kg	1.55E+02	2.71E+01	1.86E+01	9.46E+01	3.34E+00	-6.64E+00			
	Acidification (SO2 equivalent)	kg	2.55E-01	3.21E-02	9.34E-02	1.26E-01	1.60E-02	-1.08E-02			
			-	-	-	-	-	-			
			Photochemical Oxidant	kg	1.31E-02	9.10E-04	5.46E-03	4.07E-03	7.48E-04	-3.49E-04	
					-	-	-	-	-		

[Notes for readers: EcoLeaf common rules]

### I. Stage related

A. "Production" stage is intended for two sub-stages listed below.

(1) "Raw material" production: consists of mining, transportation and raw material production.

(2) "Product" production: consists of the parts processing, assembly and installation.

B. "Distribution" stage is intended for transportation of produced product. Transportation of consumables and maintenance goods (e.g. replacement parts) for use of the product are included into "Use" stage.

C. "Use" stage is intended for use of the product (active mode, standby mode, etc.) and production, transportation to disposal/recycle of consumables/maintenance goods (e.g. replacement parts).

D. "Disposition/Recycle" stage is intended for environmental impacts by product disposition/recycle, and deduction by recycling (e.g. impact reduction of raw material production).

E. "Recycle Effect" illustrates an indirect environmental influences to other products/services by use of reclaimed materials/parts, and/or by supply of used products to other businesses for material reclaim/parts reuse.

Case 1: Use of reclaimed materials/parts: Sum of increase of environmental impact by collection activities of used materials/parts, and decrease by volume reduction of used materials/parts.

Case 2: Supply of used products to other businesses for material reclaim/parts reuse: Sum of increase of environmental impact by materials/parts reclaiming process, and decrease by volume reduction of new materials/parts production.

### II. Inventory analyses

A. Data of mineral ore on "Exhaustible resources" are presented in weight of pure ingredients (e.g. iron, aluminum) in the ore.

B. Data on energy resources are presented based on origin in calorific value. e.g. Data on uranium ore presents weight of uranium concentrate, which is available for use as an atomic fuel.

C. Data of discharge to water system are in actual figure (not calculated using unit function in inventory analyses).

### III. Impact analyses

Result of the "Impact analyses" is found in converting results of inventory analyses into total amount of a reference material (e.g. CO<sub>2</sub> in case of "Global Warming").

A. Impact "by resource consumption" represents magnitude of impacts to resource depletion.

B. Impact "by emission/discharge to environment" represents magnitude of impacts to Atmosphere, Water and Soil system.

### IV. Data entry format

A. Exponential notation, after the decimal point to two, should be used.

B. Indicate "0" instead exponential notation, if the result of calculation or estimation is considered as "zero" or negligible in comparison to related results.

C. Indicate "-" if calculation nor estimation can not be done, in order to differentiate to indicate "zero".

(BGD for material production are for production from mineral ore. Those data do not include reclaiming processes like recovery from scrap.)

[Notes for readers: Target product specific]

1. Regarding the "Raw material" production, the environmental burdens of resource mining, transportation and raw material production for the main unit, accessories and packaging materials are calculated using the EcoLeaf basic unit.
2. In "Product" production, for parts processing, the environmental burden is calculated using the EcoLeaf basic unit and production site data.  
For Parts/material C assembled at other than the main unit assembly site, the burden is calculated using the EcoLeaf basic unit (Assembly).
3. The "Distribution" stage basic conditions and basic unit are in accordance with the provisions of PCR.  
The burdens are calculated with 500km for the total domestic transportation distance.  
For transportation from Indonesia, the burdens of transporting by truck and sea are entered into the calculation.
4. The "Use" stage basic conditions and basic unit are in accordance with the provisions of PCR.  
The burdens of electricity consumption, consumables production and transportation are calculated with the total scanning number of 14,400,000 sheets in the customer use period of 5 years.  
For the part recovery rate, it is difficult to obtain the value from an actual history in our company.  
The recycling burden is calculated by handling all the consumables that the customer uses as industrial waste.  
For the manual and packaging box for consumables, the recycling burden is calculated by setting up the Open Recycling Scenario.
5. At the "Disposition/Recycle" stage, in accordance with the provisions of PCR, the recycling burden is calculated by handling all the products that the customer uses as industrial waste.  
For manuals, packaging boxes and cushioning materials, the recycling burden is calculated by setting up the Open Recycling Scenario.
6. Regarding "Recycle Effect", the burdens accompanying the production of raw materials using the materials recycled from the parts are deducted.  
Deduction regarding recycled materials used in products, accessories and packaging materials is not entered into the calculation.

## Product data sheet

(Input data and parameters for LCA)



Document control no.	F-03s-02
Product vendor	PFU LIMITED
EcoLEaf registration no.	CA-17-029

PCR name	Flat-bed / Sheet-fed scanner (PCR-ID: CA-02)	Product type	fi-7700				
LCA/LCIA in units of:	1 unit	Product weight (kg)	34.39	Package (kg)	8.43	Weight total (kg)	42.82

### 1. Product information (per unit): parts etc. by material and by process/assembly method

Product	Breakdown of primary materials				Math breakdown of parts, which need to apply Processing / Assembly Base Units (Parts B, C)			
	Material name	Weight (kg)	Material name	Weight (kg)	Process name	Weight (kg)	Process name	Weight (kg)
	Ordinary steel	1.16E+01	Rubber	9.14E-02	Press molding:Iron (kg)	1.73E+01	Parts assembly (kg)	2.75E+00
	Stainless steel	5.68E+00	Wood	2.66E-03	Press molding: Nonferrous metal (kg)	1.42E+00		
	Other metals	7.35E-01	Paper	6.31E+00	Injection molding (kg)	1.30E+01		
	Aluminum	1.00E-01			Blow molding (kg)	6.27E+00		
	Glass	2.58E+00			Glass molding (kg)	2.60E+00		
	Semiconductor circuit board	8.37E-01						
	Medium-sized motor	1.33E+00						
	Thermoplastic resin	1.36E+01						
	Subtotal	3.64E+01	Subtotal	6.40E+00				
	Total	4.28E+01	Subtotal	4.06E+01	Subtotal	2.75E+00		

Note The environmental burdens of the main unit, accessories and packaging materials are included.

### 2. Production site information (per unit): Consumption and discharge/emission for production/processing/assembly within the site.

SOx and NOx should be indicated in SO<sub>2</sub>, NO<sub>2</sub> equivalent.

Consumption	Classification	Energy	Material						
	Distribution	Electricity (kWh)	Industrial water (kg)						
	Quantity	1.65E+01	1.68E+02						
	Note								
Emission/Discharge	Classification	Water system							
	Distribution	Sewage processing (kg)							
	Quantity	1.68E+02							
	Note								

Note The burdens of mounting parts on printed circuit boards, air conditioners, electric lights, electric tools and test equipment at the product production site are included.

### 3. Distribution stage information (per unit): means, distance, loading ratio, consumptions and emissions/discharges.

Distribution	Means of transportation	Diesel truck: 10 ton (kg·km)	Diesel truck: 10 ton (kg·km)	Diesel truck: 10 ton (kg·km)	Diesel truck: 10 ton (kg·km)	Freight by ship (kg·km)	Freight by ship (kg·km)	Freight by ship (kg·km)	Freight by ship (kg·km)
	Conditions	Mass(kg)	Distance (km)	Loading Ratio(%w)	Load(kg·km)	Mass(kg)	Distance (km)	Loading Ratio(%w)	Load(kg·km)
	Quantity	4.28E+01	1.46E+01	3.43E+01	1.82E+03	4.28E+01	2.69E+01	1.00E+02	1.15E+03
	Note								
Distribution	Means of transportation	Freight by ship (kg·km)	Freight by ship (kg·km)	Freight by ship (kg·km)	Freight by ship (kg·km)	Diesel truck: 10 ton (kg·km)	Diesel truck: 10 ton (kg·km)	Diesel truck: 10 ton (kg·km)	Diesel truck: 10 ton (kg·km)
	Conditions	Mass(kg)	Distance (km)	Loading Ratio(%w)	Load(kg·km)	Mass(kg)	Distance (km)	Loading Ratio(%w)	Load(kg·km)
	Quantity	4.28E+01	5.41E+03	1.00E+02	2.32E+05	4.28E+01	4.25E+01	3.43E+01	5.31E+03
	Note								
Distribution	Means of transportation	Diesel truck: 4 ton (kg·km)	Diesel truck: 4 ton (kg·km)	Diesel truck: 4 ton (kg·km)	Diesel truck: 4 ton (kg·km)				
	Conditions	Mass(kg)	Distance (km)	Loading Ratio(%w)	Load(kg·km)				
	Quantity	4.28E+01	5.00E+02	4.28E+01	5.00E+04				
	Note								

Note In accordance with the provisions of PCR, the burdens are calculated with 500km for the total domestic transportation distance. For transportation from Indonesia, the burdens of transporting by truck and sea are entered into the calculation.

### 4. Use stage (per unit): use condition (mode, term) including active mode, standby mode and maintenance.

#### 4.1 Product and accessories subject to this analysis

Product	Classification	Consumption	Consumption	Consumption	Consumption	Consumption	Consumption	Consumption	Consumption
	Distribution	POM (polyacetal) (kg)	Nitrile-butadiene rubber (NBR) (kg)	Corrugated cardboard (kg)	Paper (Western style) (kg)	Injection molding (kg)	Blow molding (kg)	Parts assembly (kg)	Electricity (kWh)
	Quantity	3.41E+00	1.01E+00	1.41E+00	5.17E-01	4.41E+00	1.41E+00	4.41E+00	1.80E+02
	Note								
Product	Classification	Condition	Condition	Condition	Condition	Condition	Condition	Condition	Condition
	Distribution	Diesel truck: 10 ton (kg·km)	Freight by ship (kg·km)	Freight by ship (kg·km)	Diesel truck: 10 ton (kg·km)	Diesel truck: 4 ton (kg·km)	Diesel truck: 2 ton (kg·km)	Diesel truck: 2 ton (kg·km)	
	Quantity	2.70E+02	1.71E+02	3.43E+04	7.86E+02	7.41E+03	7.61E+02	1.35E+02	
	Note								

Note In accordance with the provisions of PCR, the burdens of electricity consumption and transportation are calculated with the total scanning number of 14,400,000 sheets in the customer use period of 5 years.

#### 4.2 Disposition/Recycle information on consumables and replacement parts

Consumables	Classification	Process	Process	Process	Process	Process	Deduction			
	Distribution	Shredding (kg)	Incineration to landfill (as ash) (kg)	Landfill: Industrial waste (kg)	Sorting: Nonferrous metal (by eddy current with wind force) (kg)	Recycle: to corrugated cardboard (kg)	Corrugated cardboard (kg)			
	Quantity	3.60E-01	3.60E-01	4.97E+00	1.57E+00	1.01E+00	1.01E+00			
	Note									

Note For the product recovery rate, it is difficult to obtain the value from an actual history in our company.  
 The recycling burden is calculated by handling all the consumables that the customer uses as industrial waste.  
 For the manual and packaging box for consumables, the recycling burden is calculated by setting up the Open Recycling Scenario.

#### 5. Disposition/Recycle stage information (per product): process method and scenarios

Scenario	Classification	Process	Process	Process	Process	Process	Deduction	Process	Process
	Distribution	Shredding (kg)	Incineration to landfill (as ash) (kg)	Landfill: Industrial waste (kg)	Sorting: Nonferrous metal (by eddy current with wind force) (kg)	Recycle: to corrugated cardboard (kg)	Corrugated cardboard (kg)	Sorting: Plastics (by relative density difference in water) (kg)	Recycle: to Thermoplastic pellet (kg)
	Quantity	1.65E+00	1.65E+00	3.72E+01	5.11E+00	3.29E+00	3.29E+00	1.07E+00	6.67E-01
	Note								
	Classification	Deduction	Condition	Condition	Condition				
	Distribution	Polystyrene (kg)	Diesel truck: 2 ton (kg·km)	Diesel truck: 2 ton (kg·km)	Diesel truck: 2 ton (kg·km)				
Quantity	6.67E-01	6.03E+03	4.40E+02	9.22E+01					
Note									

Note For the product recovery rate, it is difficult to obtain the value from an actual history in our company.  
 The recycling burden is calculated by handling all the products that the customer uses as industrial waste.  
 For manuals, packaging boxes and cushioning materials, the recycling burden is calculated by setting up the Open Recycling Scenario.

#### 6. Others

Regarding "Recycle Effect", the burdens accompanying the production of raw materials using the materials recycled from the parts are deducted.